REPORT DOCUMENTATION PAGE

Form Approved OMB No. 0704-0188

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1. AGENCY USE ONLY (Leave blank)

2. REPORT DATE

3. REPORT TYPE AND DATES COVERED

Final Report/1 Dec 88-30 Nov 89

. TITLE AND SUBTITLE

(DRUIP) Nozzle Beam Deposited Diamondlike Carbon Films

5. FUNDING NUMBERS

61104D/3842/A6

AUTHOR(S)

Calvin W. Lowe

UTIC FILE COPY

PERFORMING ORGANIZATION NAME(S) AND ADDRESS(ES)

8. PERFORMING ORGANIZATION REPORT NUMBER

Hampton University Physics Department Hampton, VA 23668

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1135 00

SPONSORING/MONITORING AGENCY NAME(S) AND ADDRESS(ES)

10. SPONSORING / MONITORING AGENCY REPORT NUMBER

AFOSR/NP Bolling AFB DC 20332-6448

AFOSR-89-0196

11. SUPPLEMENTARY NOTES

12a. DISTRIBUTION / AVAILABILITY STATEMENT

12b. DISTRIBUTION CODE

Approved for public release; distribution is unlimited.

13. ABSTRACT (Maximum 200 words)

It was attempted to deposit hard carbon films using the ionized cluster beam deposition method with organic materials. The principle idea was to have the organic molecules to decompose on impact with the substrate. A major problem involved the decomposition of organic starting material in the crucible. It was hoped to use lower crucible temperatures to reduce decomposition. Increased crucible temperatures were eventually used to increase the deposition rate. This result thin more hydrogen in the chamber and the 50 Ups turbomolecular pump was $una^{14} = 0$ maintain a pressure below about 8 x 10^{-4} torr. Changes and experiment are being made, but to date the endeavor has been unsuccessful.

14. SUBJECT TERMS

15. NUMBER OF PAGES 22

:551

16. PRICE CODE

17. SECURITY CLASSIFICATION OF REPORT

18. SECURITY CLASSIFICATION OF THIS PAGE

SECURITY CLASSIFICATION

20. LIMITATION OF ABSTRACT

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SAR Standard Form 298 (Rev. 2 13)

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C - Contract
G - Grant
PE - Program
Element

PR - Project TA - Task

WU - Work Unit Accession No.

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Final Report

Grant AFOSR-89-0196

(DRUIP) Nozzle Beam Deposited Diamondlike Carbon Films

Calvin W. Lowe, Sc. D. Principal Investigator

Hampton University Physics Department Hampton, VA 23668

We have attempted to deposit hard carbon films using the ionized cluster beam deposition method with organic materials. principle idea was to have the organic molecules to decompose on impact with the substrate. To date, we have been unsuccessful in this endeavor. The difficulties encountered and our proposed solutions are detailed below.

A major problem involved the decomposition of our organic starting material in the crucible. This was anticipated from the beginning of the project. We hoped to use lower crucible temperatures to reduce decomposition. However, we eventually increased crucible temperatures to increase the deposition rate. This resulted in more hydrogen in the chamber and our 50 1/s turbomolecular pump was unable to maintain a pressure below about 8×10^{-4} torr.

The first order fix to this problem was to install a CTI cryotorr-100 cryopump. This increased the overall pumping speed by a a factor of seven and allowed us to pump water at 1100 l/s and hydrogen at about 500 l/s. Neither water nor hydrogen could be tity Godes pumped with the turbomolecular pump. This problem also revealed



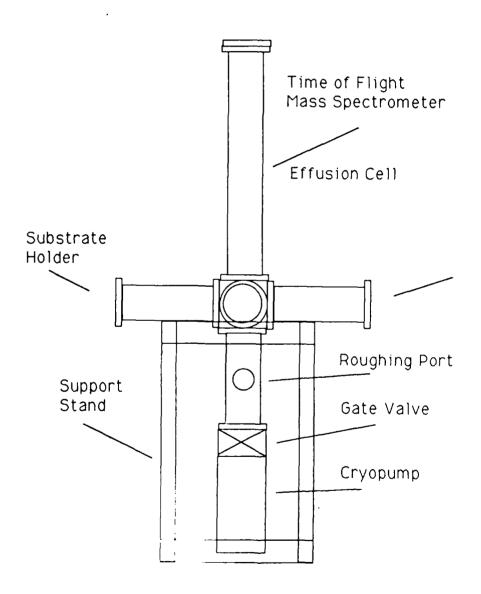
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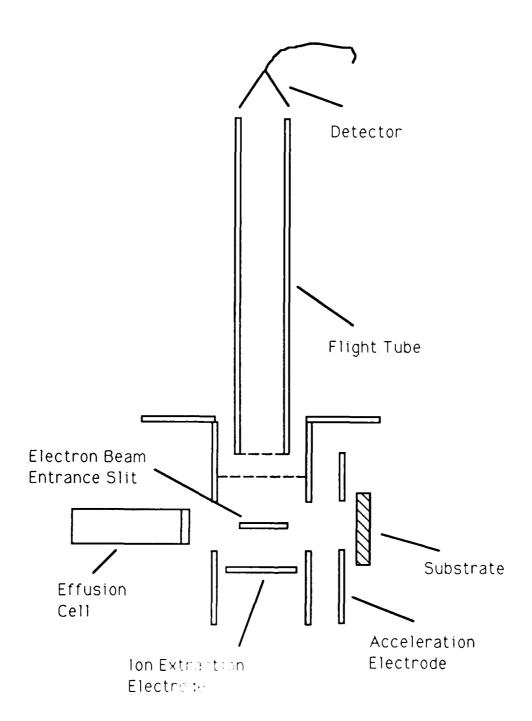
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some shortcomings of our ionized cluster beam source design.

Larger aperture nozzles were needed to increase the deposition rate with a minimal increase in the crucible temperature. We also found that varying the acceleration voltage did not have an appreciable affect on film growth. This was observed to be independent of the operating parameters of the ionization stage. As a result, we believe it likely that there are few ionized clusters in the beam. The source has been redesigned to move the ionization stage closer to the nozzle exit. The greater beam density at this location will allow more effective ionization to occur. We are also adapting a time of flight mass spectrometer to the station to carry out real time analysis of the ion composition and percentage of the depositing beam.

Drawings of the new source and vacuum chamber are attached. We are currently in the process of assembling the new station and hope to present some results at the American Physical Society meeting in Cincinnati, OH in March 1991. We have enlisted the aid of one undergraduate volunteer on this project and are currently seeking funding to extend the work into the area of optically nonlinear organic film growth and device fabrication.





AFOSR Physics (Lowe-HASE)

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Bertan Associates, Inc.

January 12,

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5-22350-520

121 New South Road

Hicksville, NY 11801

ea IB-30 30kV ion beam power supply with floating bias and filament power supplies

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Cabin W. Lowe

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January 12,

5**-23**350-520

Physics (Lowe-AFOSR)

Insulator Seal, Inc.

P.O. Box 57016

Hayward, CA 94545

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Calvin W. Lowe

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Physics (Lowe-AFOSR)

IDC Vacuum Products Corp.

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Hayward, CA 94545-1651

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2	ea	F600000 6" Blank UHV Flange	65	1 6 6 00
3	ea	GK-400V Viton Caskets	16	1 2 8 00
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Physics (Lowe-AFOSR)

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Production Supply Co. Inc of VA

600 Woodlake Drive

Chesapeake, VA

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January 27,

Physics (Lowe-AFOSR)

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OMEGA Engineering, Inc.

P.O. Box 4047

Stanford, CT 06907-0047

2 ea CN30UKC Temperature Controller

10 ea Bare-20-K-12 Type K Thermocouple

199.00 3 9 8 00

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REQUE:	ST UNIT	DESCRIPTION	UNIT PRICE	AN	10U	NT	·	APPROVALS:
1	ea	SOLA 84-15-2110 solid power supply	87		8	7	.00	
1	ea	Staco 1010 variable transformer	59		5	9	.00	SAL
4	ea	BUD SFA-1833 surface shield panel	0		3	8	.80	Special or Division
10	ea	GC 35-064 SPST toggle switch	1.50		1	5	.00	1 A Anue
1	ea	44-234 BNC crimping tool	19.25		1	9	.25	Budget Executive
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1	ea	C-CX-16-C 16 mesh SS wire cloth	29.50		2	9	.50	
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1	pkg	C-KWKC-4 1/4" cable ties 25/pkg	9.03			9	.03	Special or Division
1	pkg	C-MX-080-2-B 1/8x0-80 SS screws	10.00		1	0	.00	Ryme-
1	pkg	C-MX-080-3-B 3/16x0-80 SS screws	10.00		1	0	.00	Budget Executive
1	pkg	C-MX-080-4-B 1/4x0-80 SS screws	10.00		1	0	.00	
1	pkg	C-MX-080-6-B 3/8x0-80 SS screws	16.25		1	6	.25	Furchasing Agent
1	pkg	C-MX-080-8-B 1/2x0-80 SS screws	16.25		1	6	.25	Budget Control
1	pkg	C-MX-080-12-B 3/4x0-80 SS screws	16.25		1	6	.25	
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10	pkg	C-WX-0 size 0 SS flat washers 100/pkg	3.50		3	5	.00		
3	pkg	C-HNX-080 0-80 SS nuts 100/pkg	7.35		2	2	.05	AAAAAAAAAAAAAAAAAAAAAAAAAAAAAAAAAAAAAAA	
1	kit	C-ORBK-500 O-ring assortment kit	41.87		4	1	.87	Special or Division	
1	ea	C-RP-1 angled retaining ring pliers	13.86		1	3	.86	Carrie	
2	ea	C-HM-906 inspection mirror	4.07			8	.14	Budget Executive	
2	ea	C-MT-10 carbide scriber	4.80			9	.60	Purchasing Agent	
1	ea	C-RUX-1 24" ruler w/ 1/64" markings	10.34		1	0	.34	Futchasting Agenc	
4	ea	C-RUX-6 6" ruler w/ 1/32" markings	2.50		1	0	.00	Budget Control	
2	ea	C-HM-204 wire prong holders	5.62		1	1	.24		
1	set	C-TPS-28 transfer punch set-inch	59.33		5	9	.33	Business Manager	
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1	ea	600-275-150Z reducer flange	95	П	9	5	.00	
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REQUEST QUANTITY UN	III I	DESCRIPTION	UNIT PRICE		AN	10U	NT		APPROVALS:
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1 e	a	385900 incremental encoder	395		3	9	5	.00	1/100
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Purchasing Agent,

TO: PURCHASING AGENT

This cable is specially designed with a power supply we ordered from Bertan, Inc. Thus, we request a sole source purchase.

REQUISITION

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	ORDER			

DATE June 5 19 89

RDER FOR	Phys	ics (LOWE-AFOSK)	DEPT.				ACCOL	_{JNT NO.} <u>5-2235</u> 0-5
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1	ea	776156-01 NB-GPIB board						
		for Macintosh II computer	495	4	լ 9	5	.00	ASA.
2	ea	763001-01 GPIB cable	75		1 5	0	.00	Special or Division
2	ea	763061-03 GPIB cable	105	2	2 1	0	.00	BARRIN
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PURCHASING AGENT

Physics (LOWE-AFOSR)

TO:

Purchasing Agent,
I request a sole source purchase of these items. We have previously bought from this company and the requested items are compatable with the existing equipment.



REOUISITION

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ORDER FILLED BY		CTI-Cryogenics	ADDRESS	266 Second Av	e /	
		Attn: Order Processing		Waltham, MA	02254-0171	
REQUEST		DESCRIPTION		UNIT	AMOUNT	APPROVALS:
QUANTIY	UNIT	1		PRICE		/
1	system	CT-100 cryopump w/6" OD flange		9900.00	\$9,900.00	- Will
		Model 8001 compressor controller				SPECIAL OR DIVISION
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